

HISTORICAL PLATING PROBLEMS

- **MISUNDERSTANDING INSTRUCTIONS:**

- ▶ **State exactly what is to be done - It is important for the plater to know exactly what the customer intends to do with the part after plating.**

- ✓ **Example: "Chrome plate to size .0002" thick."**

- ✓ **Example: "Chrome plate .002" thick minimum plus stock for grinding after plating."**

- ✓ **Example: " Chrome plate .005" thick. We will grind after plating."**

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- **MISUNDERSTANDING INSTRUCTIONS: (cont'd)**

- ▶ **For Repair work - Mark up a drawing to be sent with the part.**

- ✓ **Mark area to be plated in red.**

- ✓ **Make up a "stamp" for each area that contains pertinent information. Such as:**

- 1. Current Size:**
- 2. Finish Size:**
- 3. Specification No.:**
- 4. Etc.**

HISTORICAL PLATING PROBLEMS

● CHIPPED PLATING ON EDGES:

- Handling improperly
 - ▶ Caution handlers as to brittle nature of chrome

- During Grinding or Set-Up
 - ▶ Remove build-up on edges by:
 1. Working from deposit side outwards
 2. Portable grinder (Dremel, etc.) before set-up
 3. Stoning or filing by hand before set-up
 4. Machine grind edges slowly - especially keyways